

Femtosecond laser pre-pulse technology for LPP EUV source

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FS Laser

Laser	Generator	Tsunami	Spectra Physics
	Regenerative amplifier	Spitfire	Spectra Physics
	Autocorrelator	Pulse Scout	Spectra Physics

Laser parameters

Wavelength	800 nm
Pulse energy	2.3 mJ
Duration(FWHM)	50 fs ÷ 80 ps
Gaussian beam energy profile	
Minimum focal spot size at F=200 mm(FWHM)	50 μm
Average power density in focal spot	$3 \cdot 10^{15} \text{ W/cm}^2$
PRR	1 kHz

Droplet

Sn-In eutectic alloy (48%/52% atomic composition)	
Operating temperature	140°C
Size Ø	40, 50, 60, 70 μm
Velocity	≈ 2-4 m/s
Interaction zone	≈ 1 cm from nozzle.

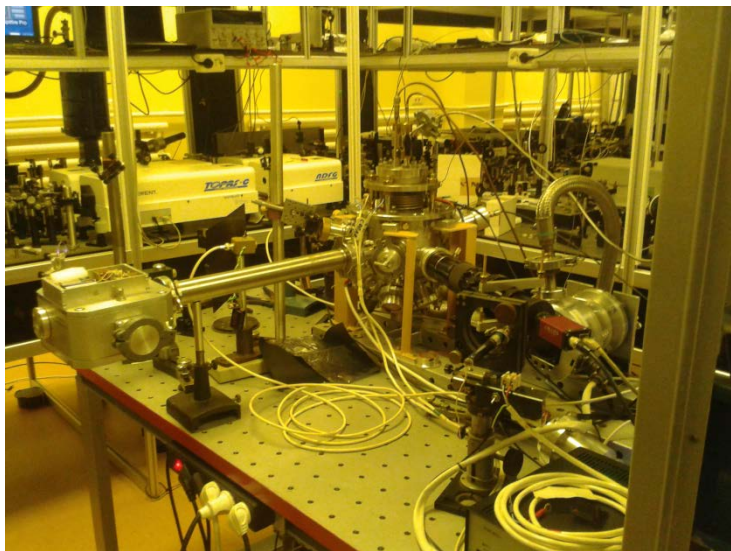
Physical quantity		In	Sn	Δ , %
Atomic number		49	50	2
Atomic weight		114.82	118.71	3.3
Density (near r.t.), g*cm ³		7.31	7.36	0.7
Liquid density (at melting point) , g*cm ³		7.02	6.99	0.4
Molar heat capacity, J*mol ⁻¹ *K ⁻¹		26.74	27.11	1.1
Atomic radius, pm		142	139	2.1
Surface tension, din*cm ⁻¹		559	554	0.9
Melting point, °C		156.6	231.9	16
Ionization potentials	I	5.78	7.33	21
	II	18.8	14.6	22
	III	28.0	30.7	8.9
	IV	58	46.5	19.8
	V	77	81	3.7
	VI	98	103	4.9
	VII	120	126	4.8
	VIII	144	150	4
	IX	178	176	1.1
	X	204	213	4.2

Physical quantity	Sn (300° C)	In-Sn alloy (200° C)
Surface tension, din/cm	538	534
Kinematic viscosity, cSt	0.24	0.25

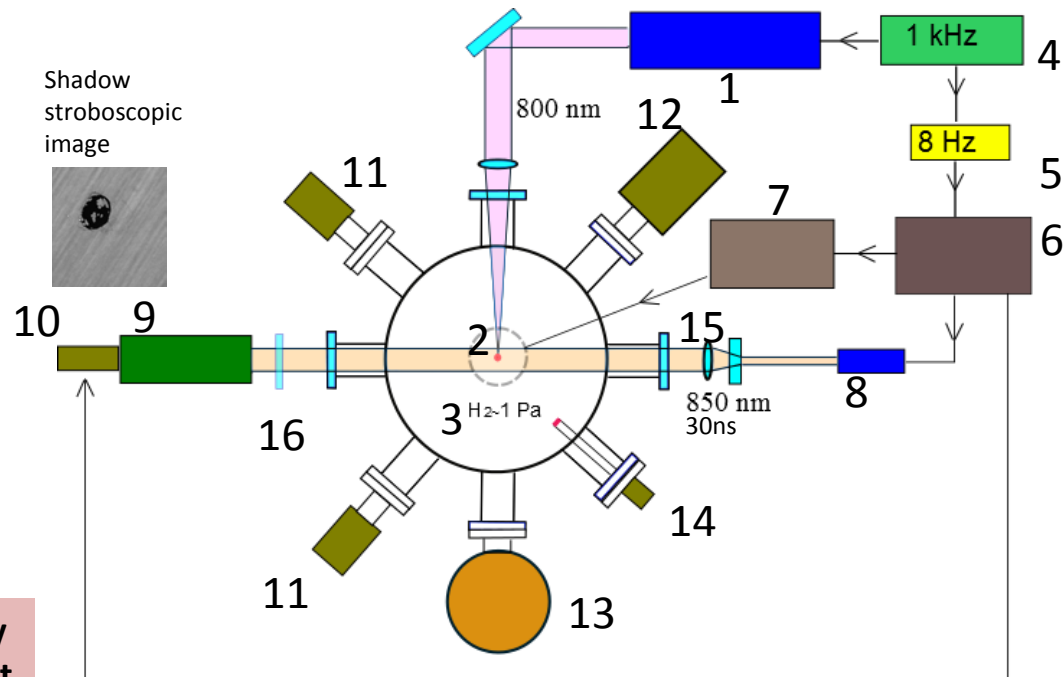
- Main physical properties of In, Sn and In-Sn alloy are very similar
- Replacement of Sn on In-Sn eutectic alloy allows to use much more reliable experiments because of lower work temperature.
- The alloy may be used as working substance in LPP EUV source. Conversion efficiency of LPP EUV source by using the alloy is about 70% from one by using pure Sn as working substances.



In-Sn eutectic alloy can be used in modeling experiments for Sn droplet in pre-pulse technology of LPP EUV sources.

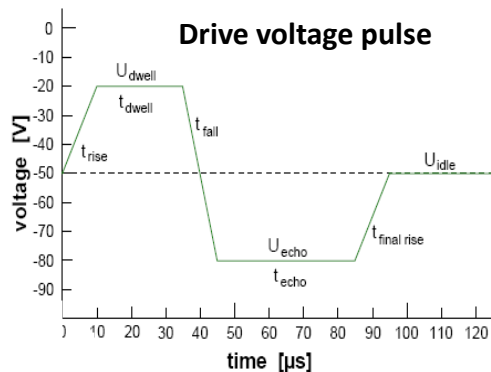


Multistage hit technology of laser beam into droplet



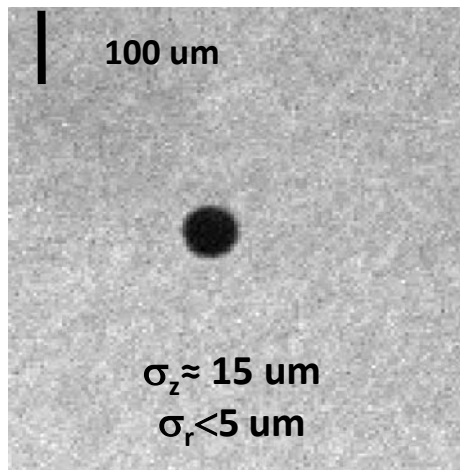
1- FS laser, 2- DG, 3- vacuum chamber, 4- driving generator, 5- frequency divider, 6-delay generator, 7- DG controller, 8- diode laser (IL30C, 850nm, 30ns), 9- long distance microscope (K2 DistaMax), 10-CCD camera (Manta MG-145B), 11- Faraday cup, 12- ion spectrograph, 13- pump, 14- tungsten filament, 15- beam formation optics (diffuser+lens), 16- band pass filter (850nm).

DoD type nozzle based on
annular piezoelectric actuator
(MJ-SF-002 MicroFab Tech)

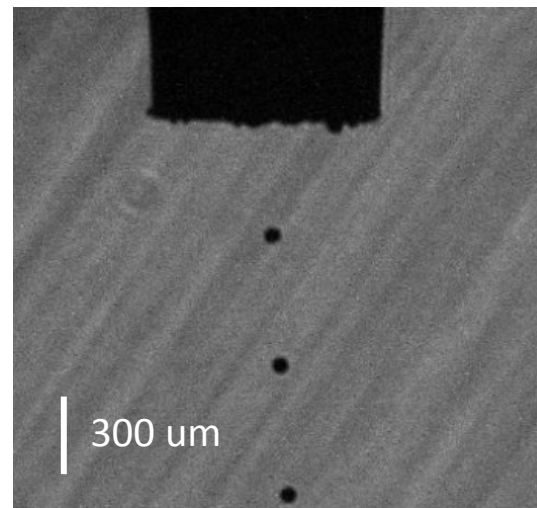


Shadow stroboscopic images 60μm droplet

8 Hz, 10mm from nozzle



Pulse train at 5kHz run, $v \approx 2.5 \text{ m/s}$



We have more than 6 controlled
parameters of driving pulse !

- Observed area 4.7 x 3.5 mm,
- Spatial resolution 3.7 μm
- Exposure time (laser pulse duration) 30 ns

Variable parameters :

- Droplets size
- Laser pulse durations
- Laser pulse energy
- Focal spot sizes

Constant parameter:

PRR of DG	8 Hz
PRR of FS laser	1 kHz

Ø40 um, $E_{las}=2.3$ mJ

1. 50 fs, 50 um
2. 200 fs, 50 um
3. 400 fs, 50 um
4. 800 fs, 50 um
5. 1.5 ps, 50 um

Ø 60 um, $E_{las}=2.3$ mJ

1. 50 fs, 50 and 100 um
2. 100 fs, 50 and 100 um
3. 200 fs, 50 and 100 um
4. 450 fs, 50 and 100 um
5. 800 fs, 50 and 100 um
6. 1.5 ps, 50 and 100 um
7. 3 ps, 50 and 100 um
8. 5.3 ps, 50 and 100 um
9. 80 ps, 50 um

Ø 60 um, $E_{las}=1.3$ mJ

50 fs, 50 and 100 um

Ø 60 um, $E_{las}=0.4$ mJ

50 fs, 50 um

Ø 70 um, $E_{las}=2.3$ mJ

50 fs, 50 um

Ø 50 um, $E_{las}=2.3$ mJ

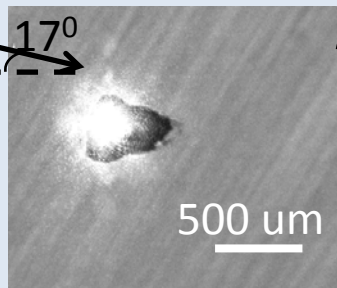
50 fs, 50 um
400fs, 50 um

- Delay between FS and diagnostic lasers 0..20 us
- >160 images in each delay

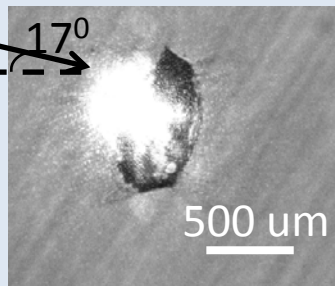
Droplet deformation at $\tau_{\text{las}} = 50 \text{ fs}$

$E_{\text{las}} = 2.3 \text{ mJ}$ $\varnothing 60 \text{ }\mu\text{m}$

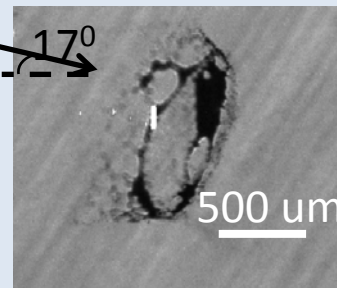
Laser beam
direction



$\Delta t = 2.0 \text{ }\mu\text{s}$



$\Delta t = 3.0 \text{ }\mu\text{s}$

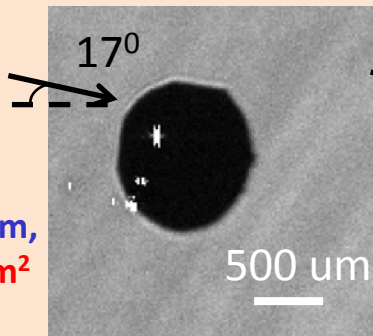


$\Delta t = 4.0 \text{ }\mu\text{s}$

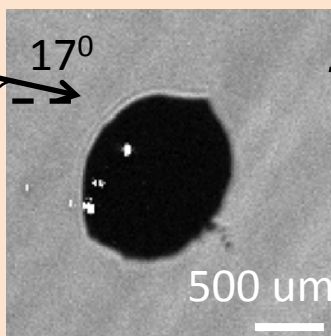
Δt – delay between FS laser and diagnostic diode laser

The images at different delays belong to different droplets, but deformed images are reproduced very well.

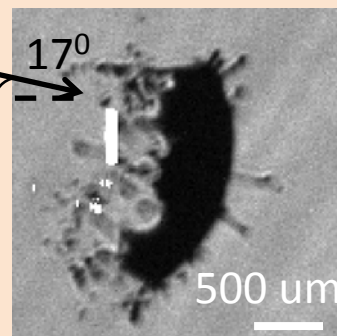
Laser beam
direction



$\Delta t = 3.0 \text{ }\mu\text{s}$



$\Delta t = 4.0 \text{ }\mu\text{s}$

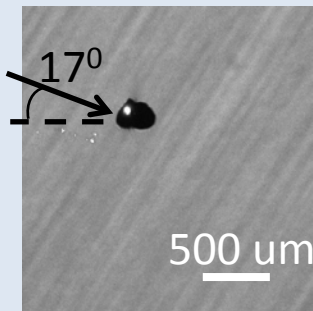


$\Delta t = 7.0 \text{ }\mu\text{s}$

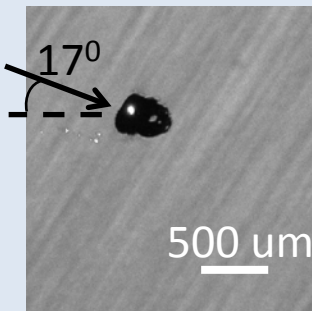
Main difference from ns PP: deformed droplets have shape of hollow thin 3D shells!!

$E_{\text{las}} = 2.3 \text{ mJ}$ $\varnothing 60 \text{ }\mu\text{m}$

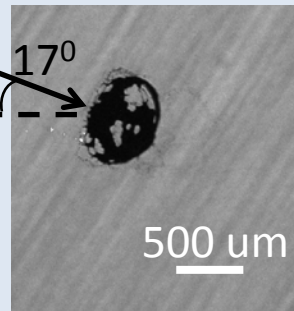
Laser beam
direction



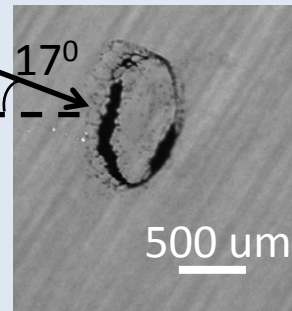
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



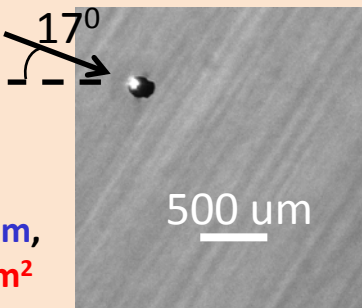
$\Delta t = 3.0 \text{ }\mu\text{s}$



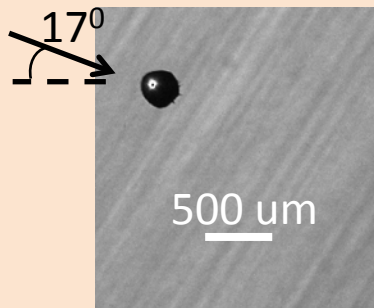
$\Delta t = 4.0 \text{ }\mu\text{s}$

Focal spot $50 \text{ }\mu\text{m}$,
 $I = 1.5 \cdot 10^{15} \text{ W/cm}^2$

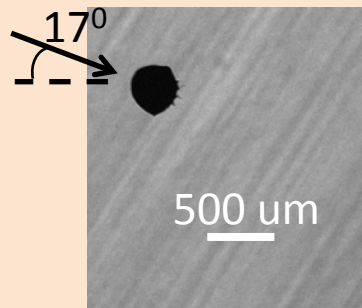
Laser beam
direction



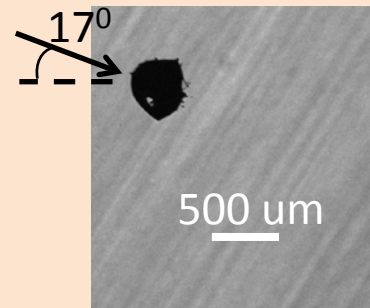
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



$\Delta t = 3.0 \text{ }\mu\text{s}$

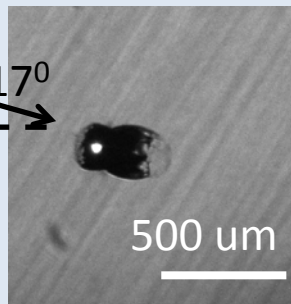
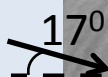


$\Delta t = 4.0 \text{ }\mu\text{s}$

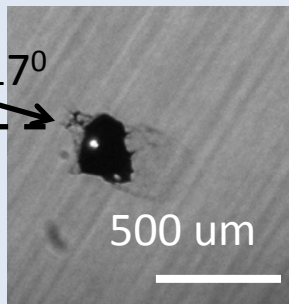
Focal spot $100 \text{ }\mu\text{m}$,
 $I = 3.8 \cdot 10^{14} \text{ W/cm}^2$

$E_{\text{las}} = 2.3 \text{ mJ}$ $\varnothing 60 \text{ }\mu\text{m}$

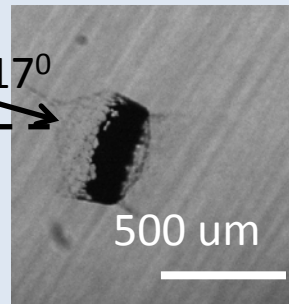
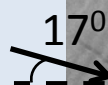
Laser beam
direction



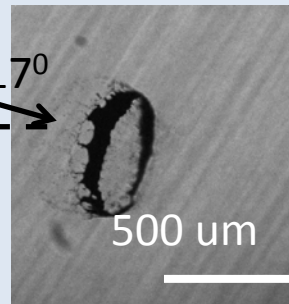
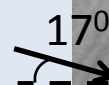
$\Delta t = 1.0 \text{ us}$



$\Delta t = 2.0 \text{ us}$



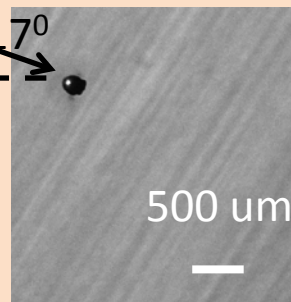
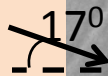
$\Delta t = 3.0 \text{ us}$



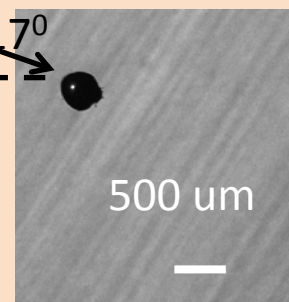
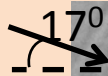
$\Delta t = 4.0 \text{ us}$

Focal spot $50 \text{ }\mu\text{m}$,
 $I = 7.5 \cdot 10^{14} \text{ W/cm}^2$

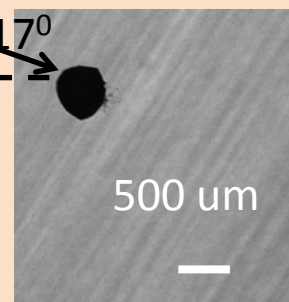
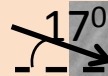
Laser beam
direction



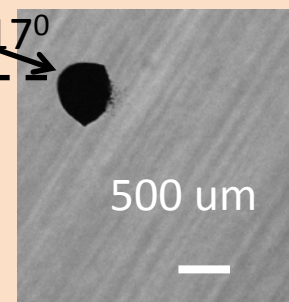
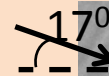
$\Delta t = 1.0 \text{ us}$



$\Delta t = 2.0 \text{ us}$



$\Delta t = 3.0 \text{ us}$



$\Delta t = 4.0 \text{ us}$

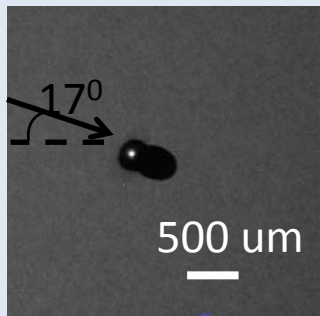
Focal spot $100 \text{ }\mu\text{m}$,
 $I = 1.8 \cdot 10^{14} \text{ W/cm}^2$

Droplet deformation at $\tau_{\text{las}} = 450 \text{ fs}$

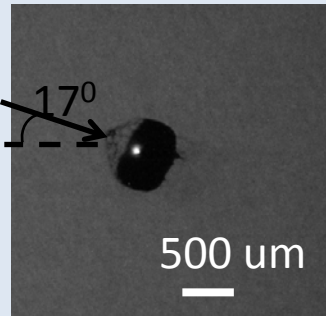
$E_{\text{las}} = 2.3 \text{ mJ}$ $\varnothing 60 \text{ }\mu\text{m}$

Laser beam
direction

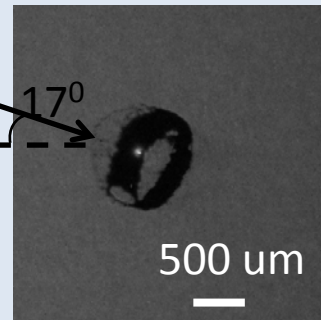
Focal spot $50 \text{ }\mu\text{m}$,
 $I = 3.8 \cdot 10^{14} \text{ W/cm}^2$



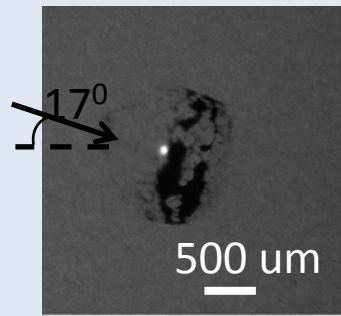
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



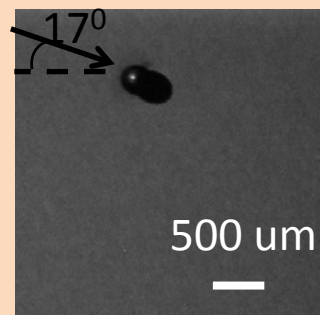
$\Delta t = 3.0 \text{ }\mu\text{s}$



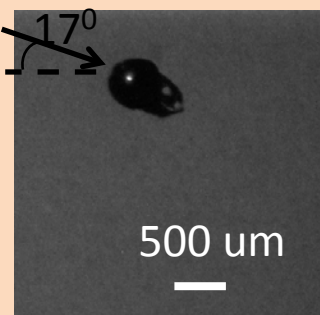
$\Delta t = 4.0 \text{ }\mu\text{s}$

Laser beam
direction

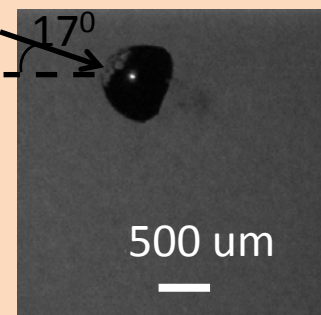
Focal spot $100 \text{ }\mu\text{m}$,
 $I = 10^{14} \text{ W/cm}^2$



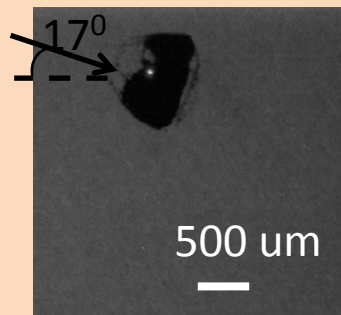
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



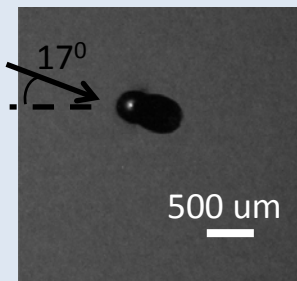
$\Delta t = 3.0 \text{ }\mu\text{s}$



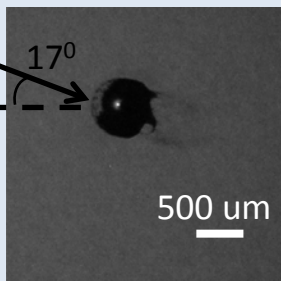
$\Delta t = 4.0 \text{ }\mu\text{s}$

$E_{\text{las}} = 2.3 \text{ mJ}$ $\varnothing 60 \text{ }\mu\text{m}$

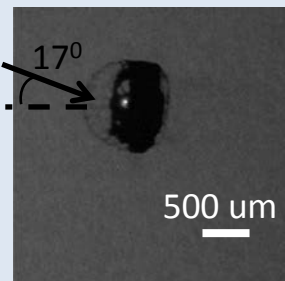
Laser beam
direction



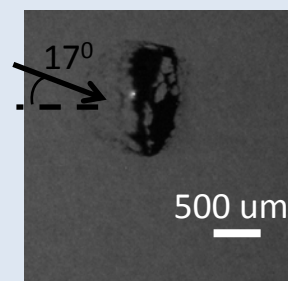
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



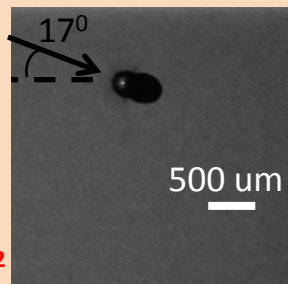
$\Delta t = 3.0 \text{ }\mu\text{s}$



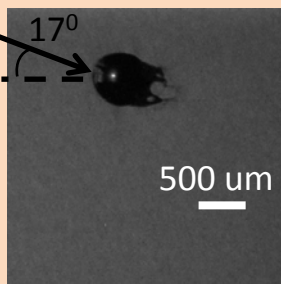
$\Delta t = 4.0 \text{ }\mu\text{s}$

Focal spot $50 \text{ }\mu\text{m}$,
 $I = 1.8 \cdot 10^{14} \text{ W/cm}^2$

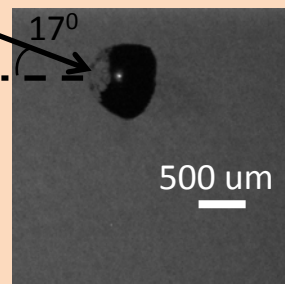
Laser beam
direction



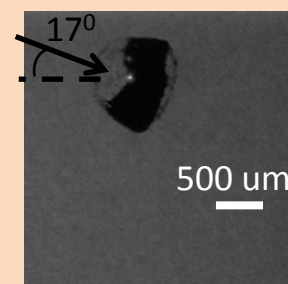
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



$\Delta t = 3.0 \text{ }\mu\text{s}$

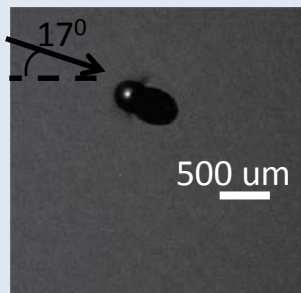


$\Delta t = 4.0 \text{ }\mu\text{s}$

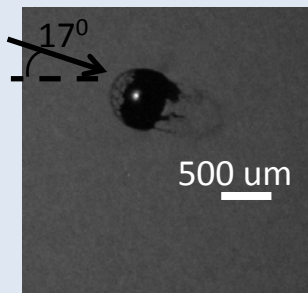
Focal spot $100 \text{ }\mu\text{m}$,
 $I = 0.45 \cdot 10^{14} \text{ W/cm}^2$

$E_{\text{las}} = 2.3 \text{ mJ}$ $\varnothing 60 \text{ }\mu\text{m}$

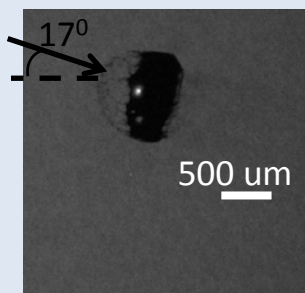
Laser beam
direction



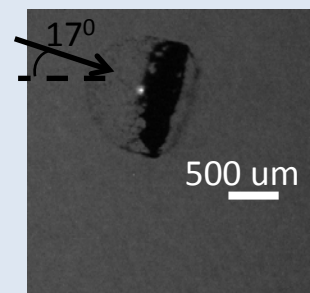
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



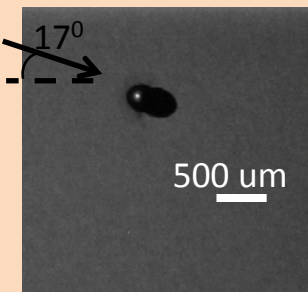
$\Delta t = 3.0 \text{ }\mu\text{s}$



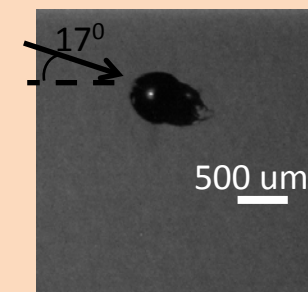
$\Delta t = 4.0 \text{ }\mu\text{s}$

Focal spot $50 \text{ }\mu\text{m}$,
 $I = 10^{14} \text{ W/cm}^2$

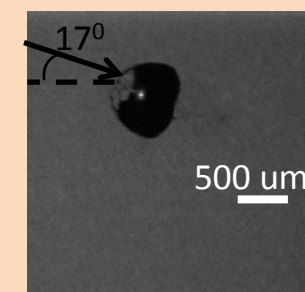
Laser beam
direction



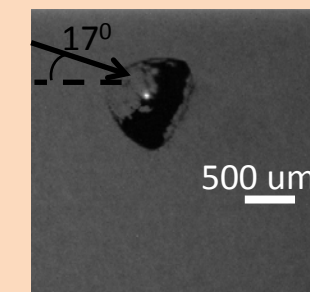
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



$\Delta t = 3.0 \text{ }\mu\text{s}$



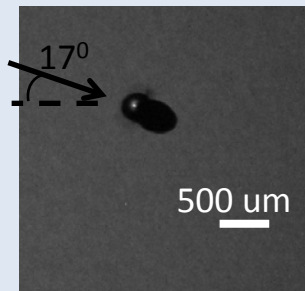
$\Delta t = 4.0 \text{ }\mu\text{s}$

Focal spot $100 \text{ }\mu\text{m}$,
 $I = 2.7 \cdot 10^{13} \text{ W/cm}^2$

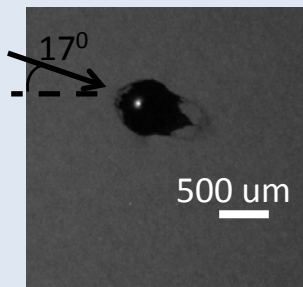
Droplet deformation at $\tau_{\text{las}} = 3 \text{ ps}$

$E_{\text{las}} = 2.3 \text{ mJ}$ $\varnothing 60 \text{ }\mu\text{m}$

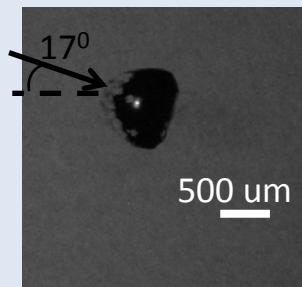
Laser beam
direction



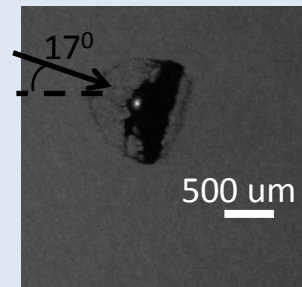
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



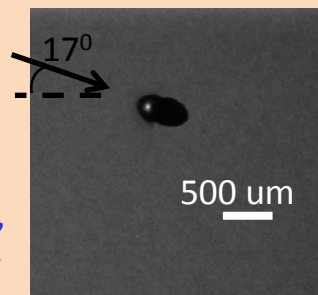
$\Delta t = 3.0 \text{ }\mu\text{s}$



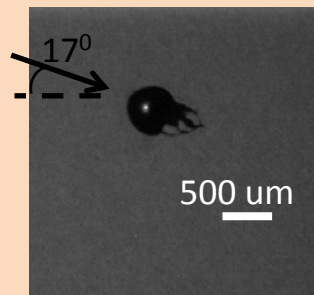
$\Delta t = 4.0 \text{ }\mu\text{s}$

Focal spot $50 \text{ }\mu\text{m}$,
 $I = 5 \cdot 10^{13} \text{ W/cm}^2$

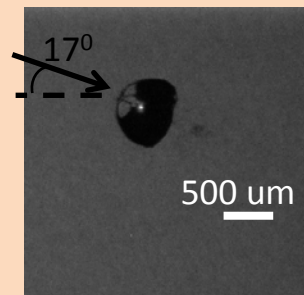
Laser beam
direction



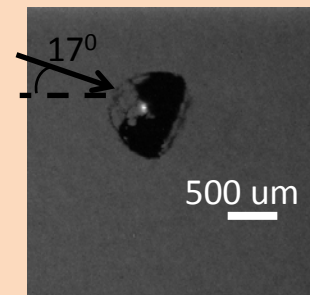
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



$\Delta t = 3.0 \text{ }\mu\text{s}$



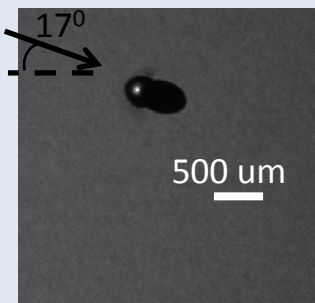
$\Delta t = 4.0 \text{ }\mu\text{s}$

Focal spot $100 \text{ }\mu\text{m}$,
 $I = 1.3 \cdot 10^{13} \text{ W/cm}^2$

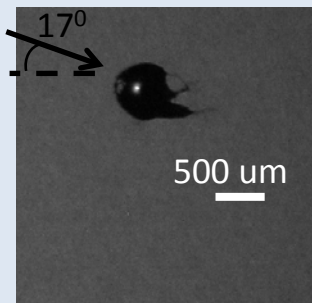
Droplet deformation at $\tau_{\text{las}} = 5.3 \text{ ps}$

$E_{\text{las}} = 2.3 \text{ mJ}$ $\varnothing 60 \text{ }\mu\text{m}$

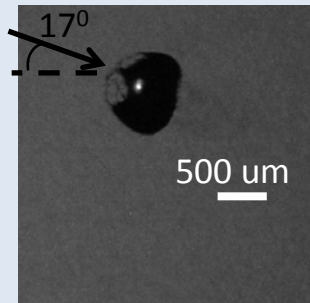
Laser beam
direction



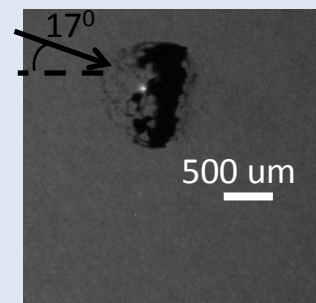
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



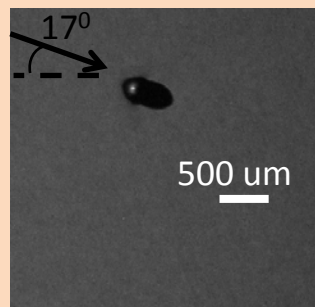
$\Delta t = 3.0 \text{ }\mu\text{s}$



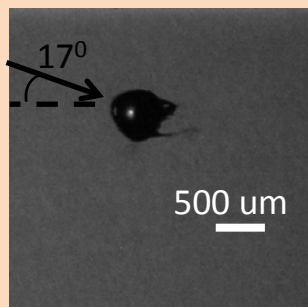
$\Delta t = 4.0 \text{ }\mu\text{s}$

Focal spot $50 \text{ }\mu\text{m}$,
 $I = 2.8 \cdot 10^{13} \text{ W/cm}^2$

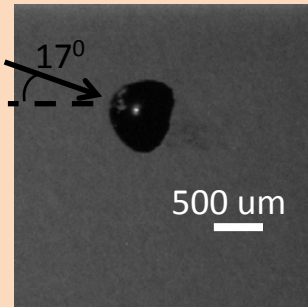
Laser beam
direction



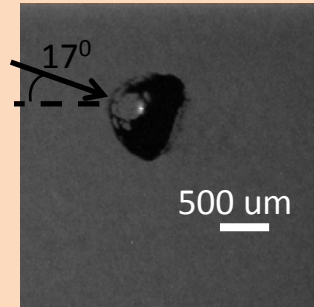
$\Delta t = 1.0 \text{ }\mu\text{s}$



$\Delta t = 2.0 \text{ }\mu\text{s}$



$\Delta t = 3.0 \text{ }\mu\text{s}$



$\Delta t = 4.0 \text{ }\mu\text{s}$

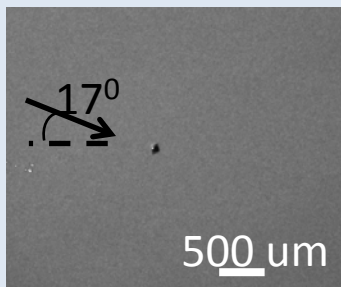
Focal spot $100 \text{ }\mu\text{m}$,
 $I = 7.4 \cdot 10^{12} \text{ W/cm}^2$

Droplet deformation at $\tau_{\text{las}} \approx 80 \text{ ps}$

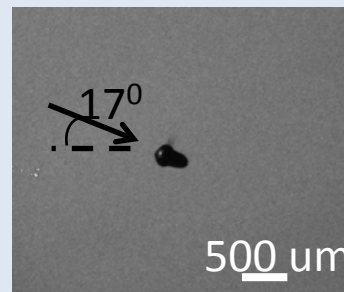
$E_{\text{las}} = 2.3 \text{ mJ}$ $\varnothing 60 \text{ }\mu\text{m}$

Laser beam
direction

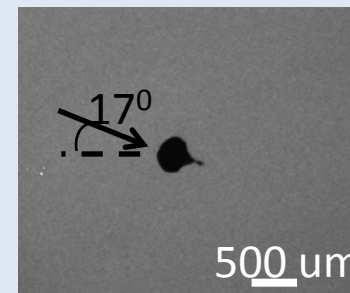
Focal spot $50 \text{ }\mu\text{m}$,
 $I = 1.9 \cdot 10^{12} \text{ W/cm}^2$



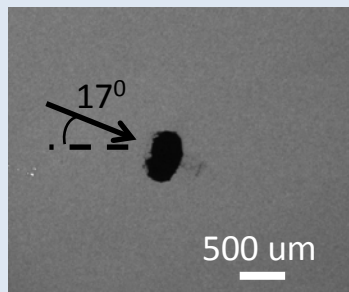
$\Delta t = 1.0 \text{ }\mu\text{s}$



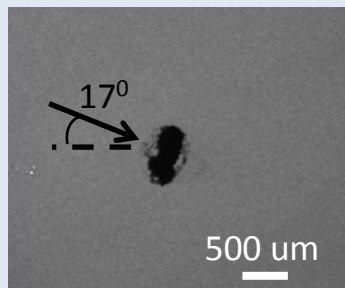
$\Delta t = 2.0 \text{ }\mu\text{s}$



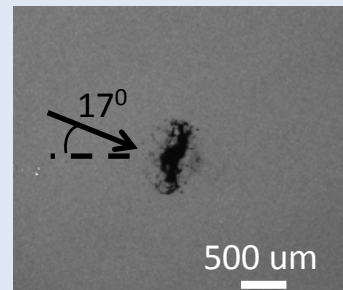
$\Delta t = 3.0 \text{ }\mu\text{s}$



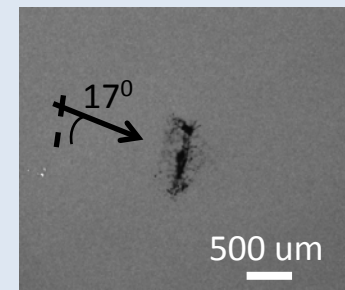
$\Delta t = 4.0 \text{ }\mu\text{s}$



$\Delta t = 5.0 \text{ }\mu\text{s}$



$\Delta t = 6.0 \text{ }\mu\text{s}$



$\Delta t = 7.0 \text{ }\mu\text{s}$

Shell expansion velocity vs pulse duration

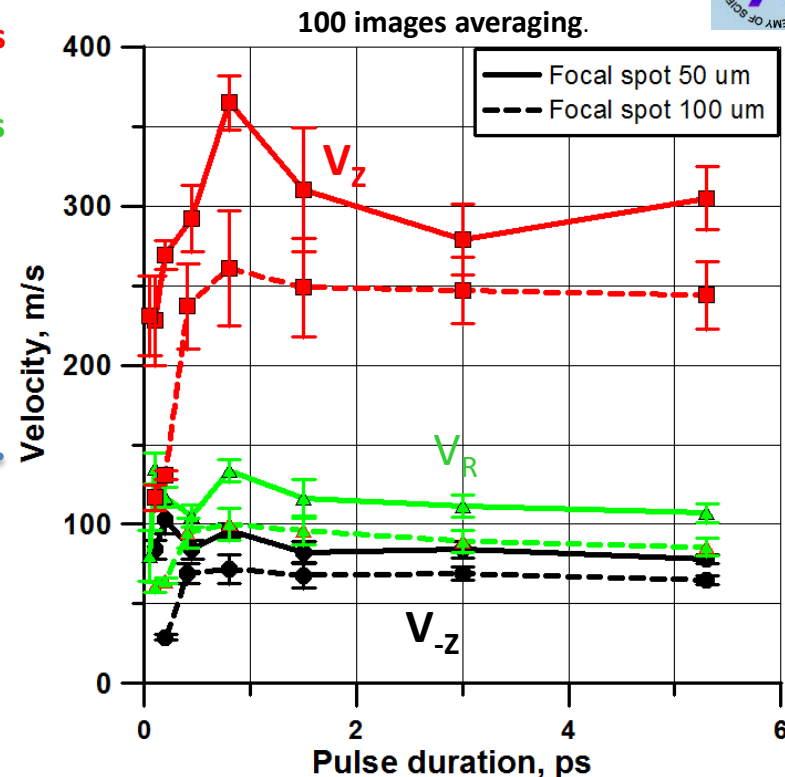
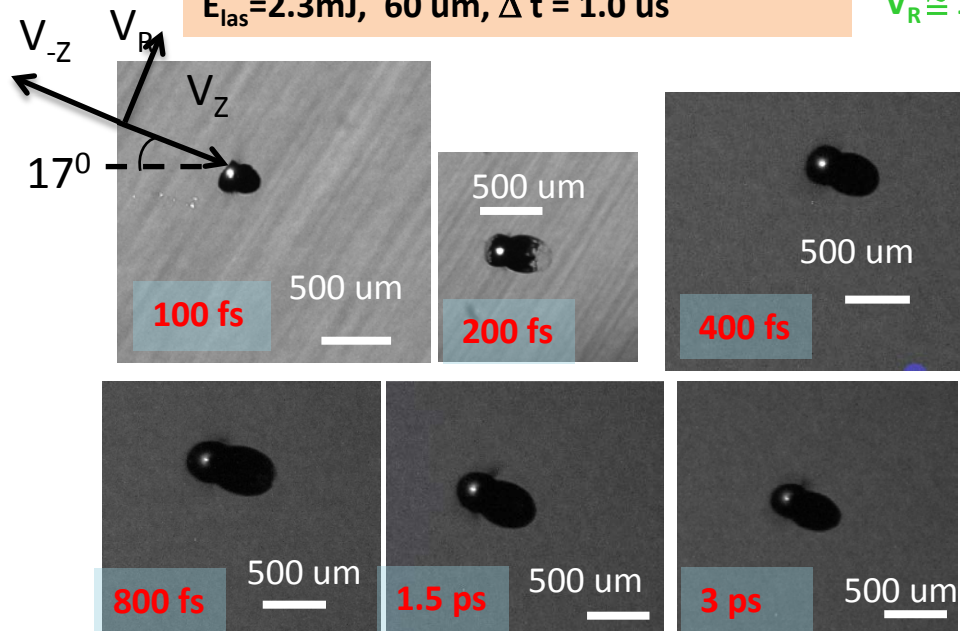
Shadowgrams at different laser duration

$E_{\text{las}} = 2.3 \text{ mJ}$, $60 \text{ }\mu\text{m}$, $\Delta t = 1.0 \text{ }\mu\text{s}$

$V_z \cong 300 \text{ m/s}$

$V_{-z} \cong 80 \text{ m/s}$

$V_R \cong 120 \text{ m/s}$



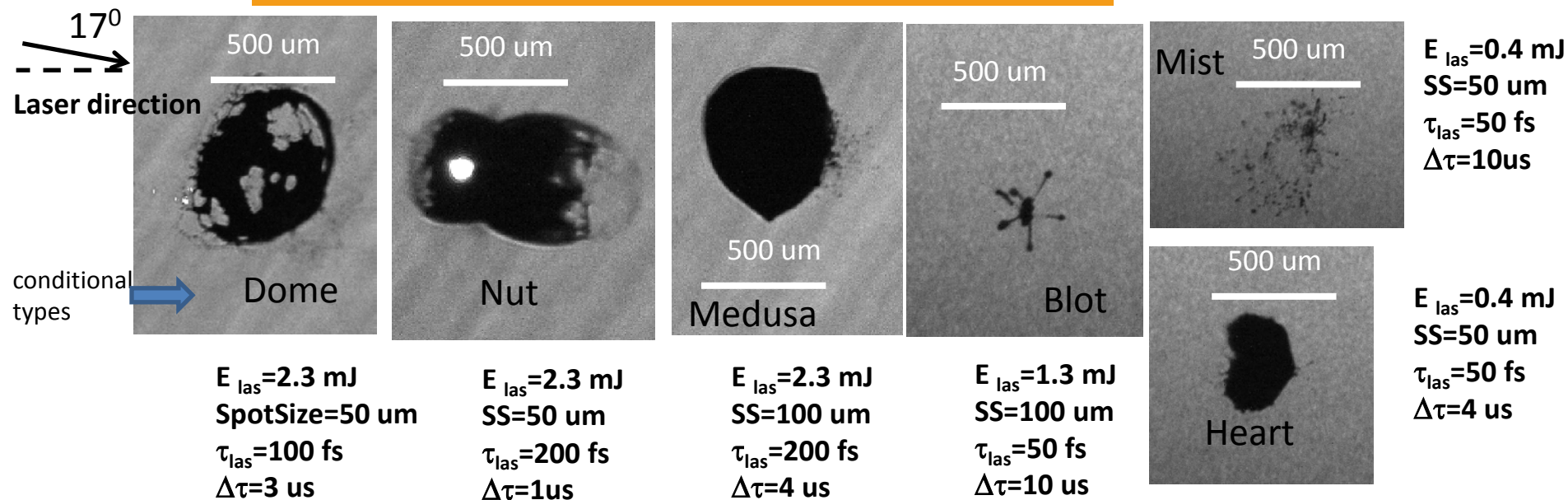
There is weak dependence of droplet expansion velocity on pulse duration at more than 1 ps. Dependence velocity on laser power density for ns lasers $V_z \cong I^{2/3}$ is not working in this case !

Variety of deformed shapes (some examples)

Ø 60 µm

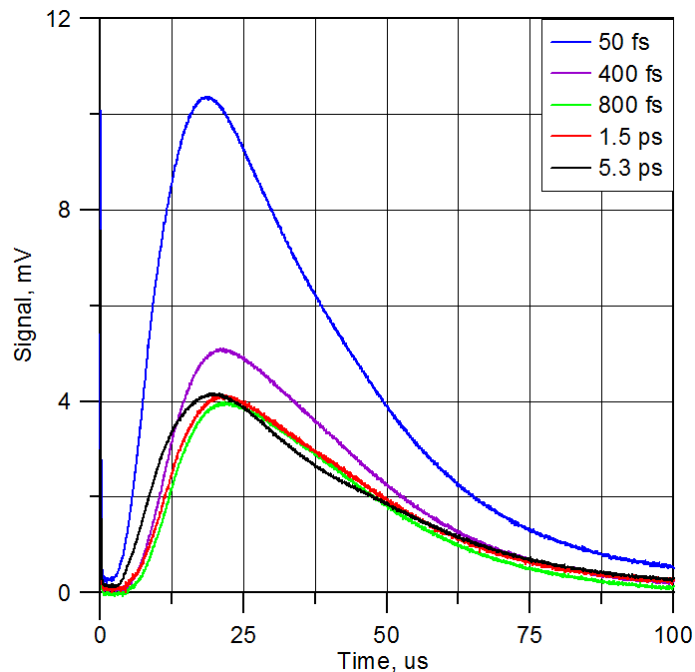
Changing experimental parameters (size of droplet and focal spot, laser pulse duration, laser energy, delay) we can choose the optimal target shape for LPP EUV source from point of view max CE, min debris and high energy ions.

All shapes have been stable from pulse to pulse



Ion flux measurements

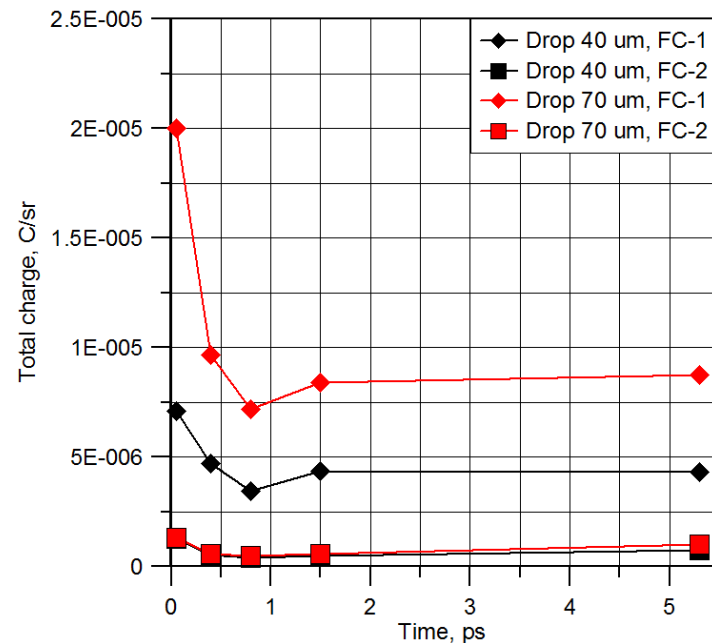
Oscilligrams of total ion current



Droplet \varnothing 70 μ m
 \varnothing 40 μ m
 Focal spot 50 μ m
 FC-1 with amplifier
 (against laser beam)
 FC-2 without amplifier
 (along laser beam)

Taking into account
 FC-1 amplifier gain
 FC-1,2 solid angles

Total ion charge vs pulse duration



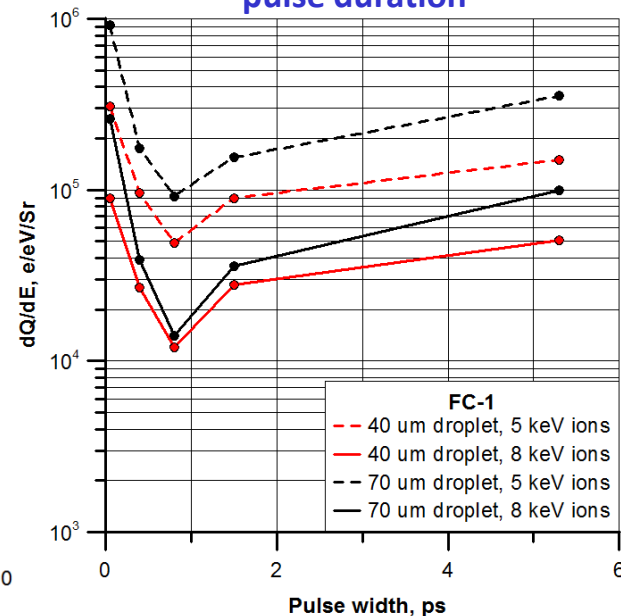
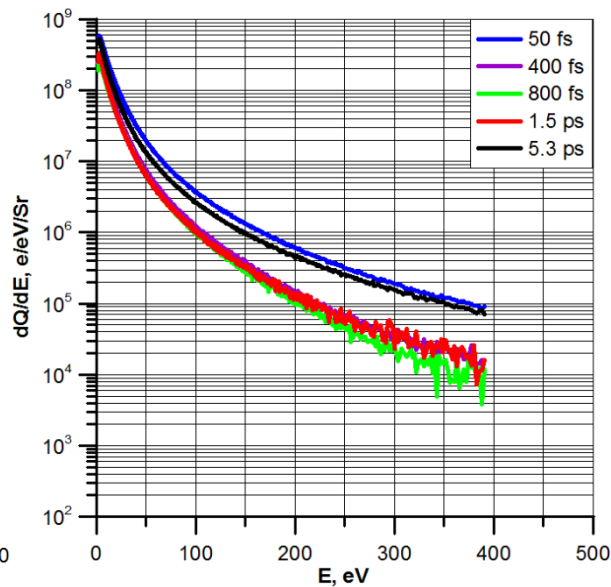
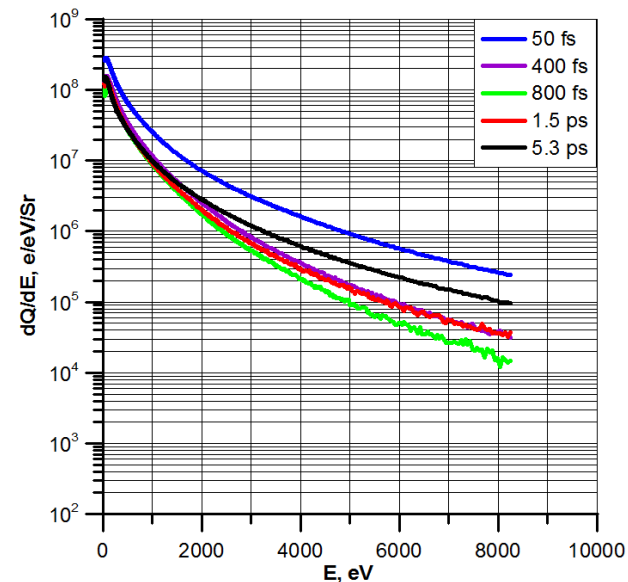
- Total charge of ions flying against laser beam for 70 μ m droplets is much more than one for 40 μ m droplet.
- Total charge of ions flying against laser beam is much more than ones flying in along laser beam.
- There is min total charge at 800 fs pulse duration which correlates with max of shell expansion velocities.

Droplet \varnothing 70 μm

FC-1 against laser beam

FC-2 along laser beam

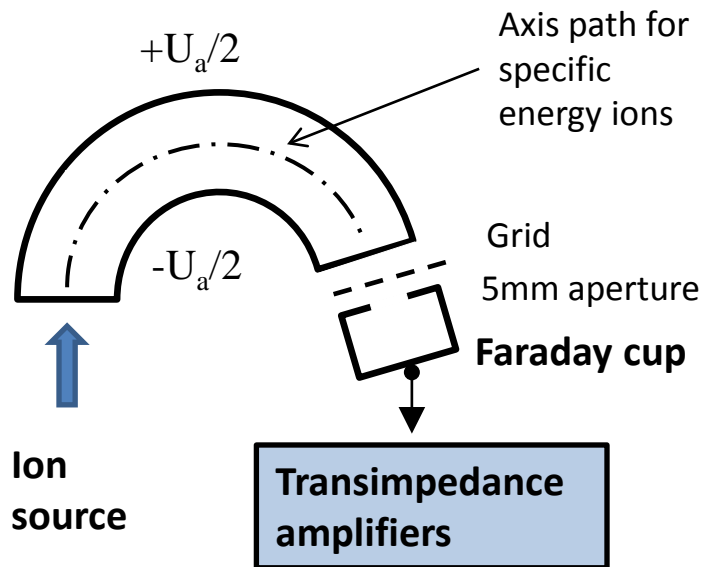
High energy ions charge vs pulse duration



- High-energy ions fly only in the opposite direction to the propagation of the laser beam.
- Maximum number of the high-energy ions observed at 50 fs pulse.
- There is minimum of the high-energy ions at 800 fs pulse.

Ion spectrum measurements

Electrostatic ion energy analyzer based on a cylindrical capacitor



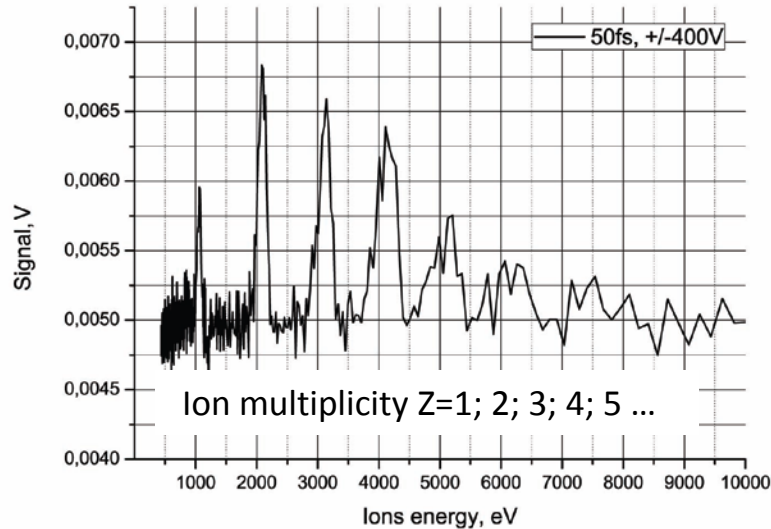
$E_{\text{ion}} = 1.25 \cdot Z \cdot U$, U – deflection voltage,
1.25 - energy scaling factor

- Detector Faraday cup
- Input aperture 1 mm
- Azimuth angle between laser beam and IS 30 °
- Angle in vertical plane to the laser beam 17 °
- Distance to the droplet 500 mm

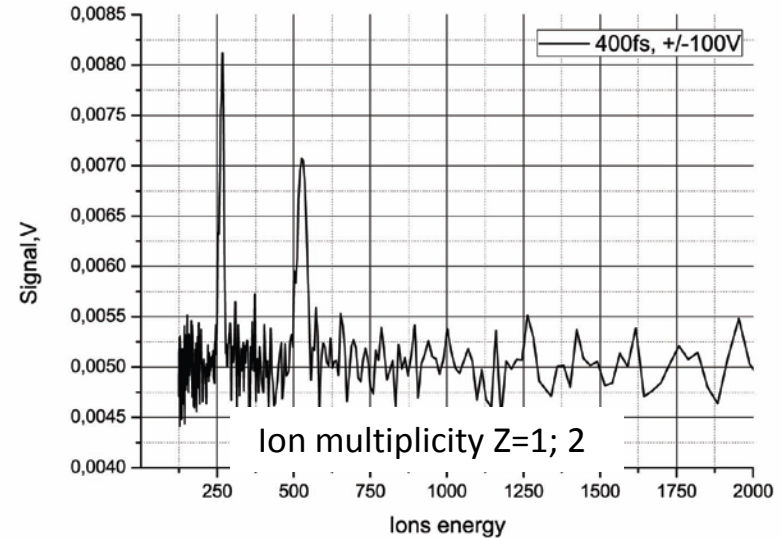
Oscillograms of ion beam current

Droplet \varnothing 50 μm , focal spot size 50 μm

64 measurements averaging.



32 measurements averaging.



$\tau_{\text{laser}} = 50 \text{ fs}$, $P=1.5 \cdot 10^{15} \text{ W/cm}^2$ $U = 800 \text{ V}$

$\tau_{\text{laser}} = 400 \text{ fs}$, $P=3.8 \cdot 10^{14} \text{ W/cm}^2$ $U = 200 \text{ V}$

Ion multiplicity for 50 fs pulse much more than for 400 fs pulse

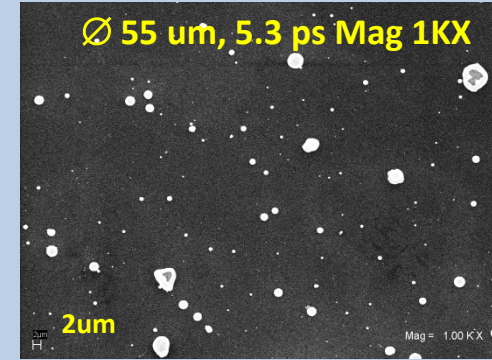
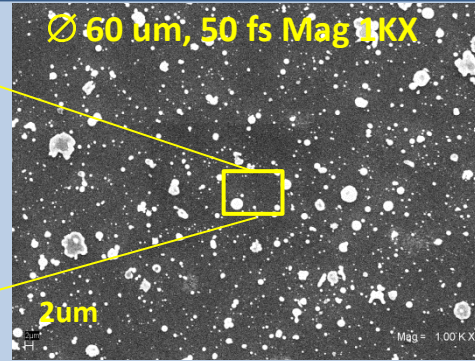
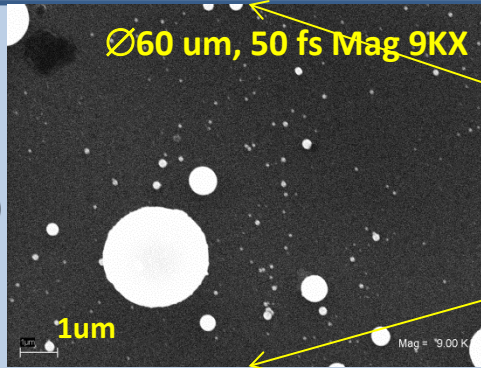
Debris deposition

Number of pulses $\approx 25\,000$

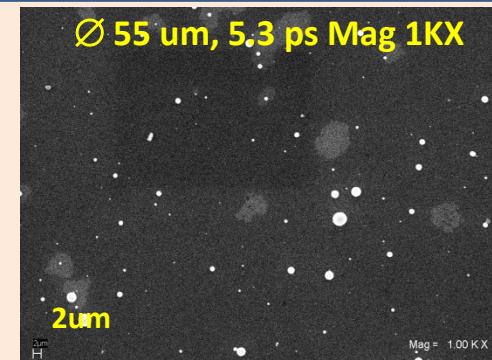
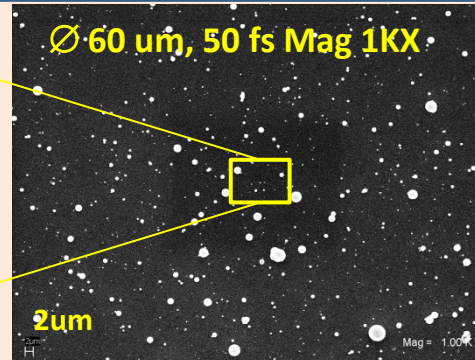
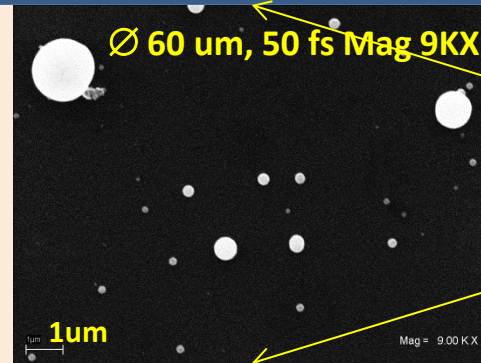
Minimal size of observed debris $\approx 90\text{ nm}$

Electron microscope photos

Sample A
(along laser
beam direction)

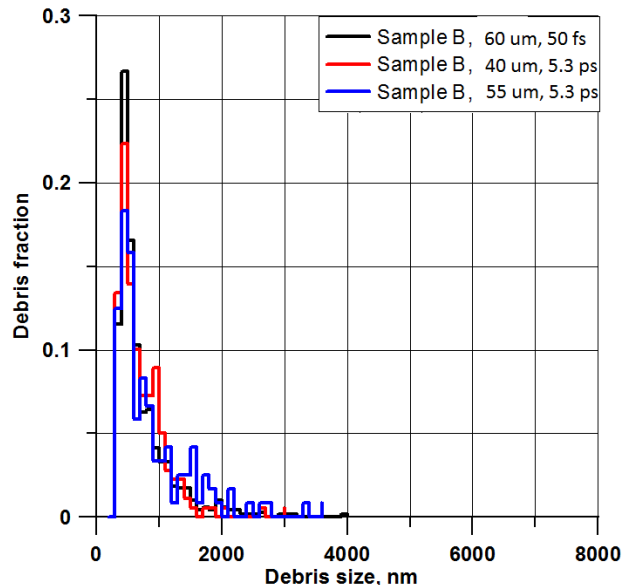
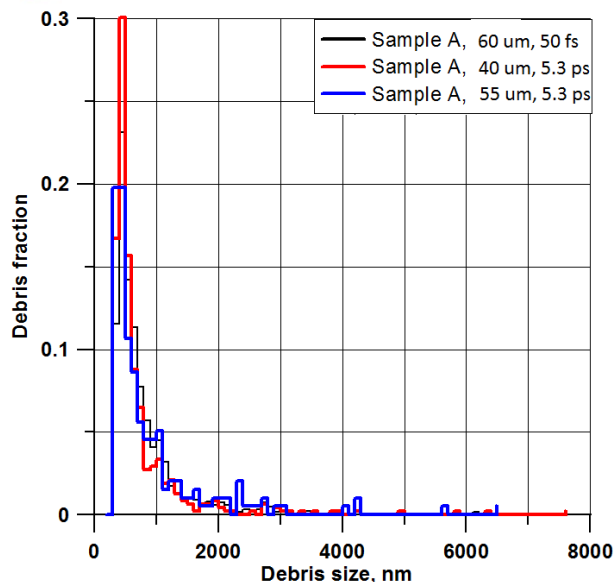


Sample B
(against laser
beam direction)
60 µm, 50 fs



Debris distribution

For particles >250nm, step of particle sizes 100nm



1. Distribution for all modes and both directions are close.
2. Mass of particles flying along laser beam direction are much more than ones flying against laser beam direction

At isotropic scattering of debris masses would be:

For 60um $6.6 \cdot 10^{-8}$ g/sr

For 55 um $5 \cdot 10^{-8}$ g/sr

For 40 um $1.9 \cdot 10^{-8}$ g/sr

Number and mass of debris from single droplet in 1 sr

	60 um, 50 fs	40 um, 5.3 ps	55 um, 5.3 p s
Sample A	$\approx 16\,300$ ($4.9 \cdot 10^{-8}$ g/sr)	$\approx 6\,400$ ($2.6 \cdot 10^{-8}$ g/sr)	$\approx 2\,600$ ($1.5 \cdot 10^{-8}$ g/sr)
Sample B	$\approx 9\,400$ (10^{-8} g/sr)	$\approx 2\,400$ ($0.2 \cdot 10^{-8}$ g/sr)	$\approx 1\,600$ ($0.37 \cdot 10^{-8}$ g/sr)

Where is difference?
Vapor?

Summary

- In-Sn droplet deformation and fragmentation dynamic at the action of femto- and picosecond laser in wide band pulse duration from 50 fs up to 80 ps at power density up to $P=3 \cdot 10^{15}$ W/cm² were studied by ultrafast shadowgraph method. Changing experimental parameters it is possible choose the optimal shape of target for LPP EUV source.
- Total ion charge and ion spectrum measurements at action of laser with femto- and picosecond pulse duration on In-Sn droplets were carried out. It is established that high-energy ions up to 8 keV are present only in the opposite direction to the laser beam.
- Debris distributions at interaction of femto- and picosecond laser with In-Sn droplets. It is established that particles flying along laser beam are much more than ones flying against laser beam.

Acknowledgements

We thank ASML company for technical support our experiments.

Thank You for Your Attention